MANUFACTURING SPECIFICATIONS



DVD SOFT BOX - SLEEVE/INLAY				
Europe	DVD	EDS009	Issue 5	October 2022

Please refer to Printed Parts Specification EDS 007 for further specifications regarding delivery and print finishes.

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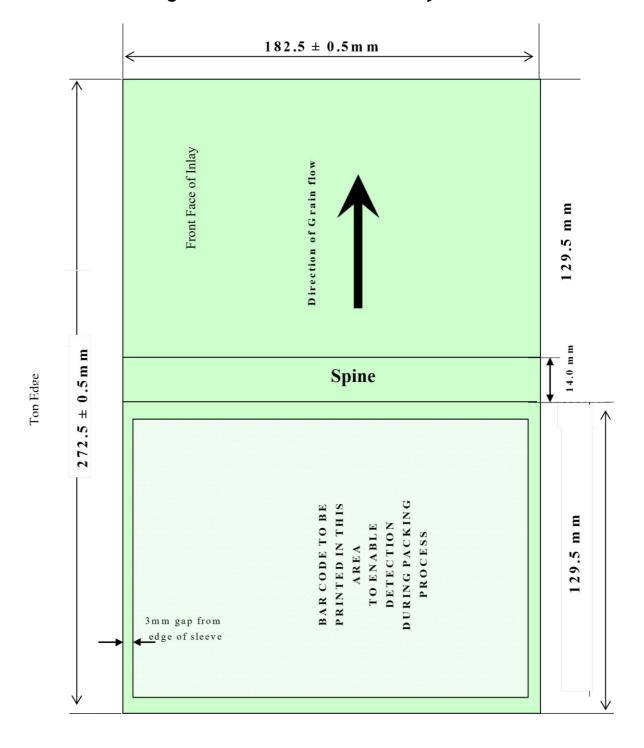
Page 2	14mm spine width Sleeve / Inlay -for insertion into a Standard Single DVD
	Soft
Page 3	7mm spine width Sleeve/Inlay - for insertion into a Thin DVD Soft Box
Page 4	Material and Barcode Format for both 14mm and 7mm DVD Sleeve /Inlays

Note: Drawings not to scale

Printed material supplied which does not conform to the relevant specification may require manual insertion at an additional charge or be considered unworkable

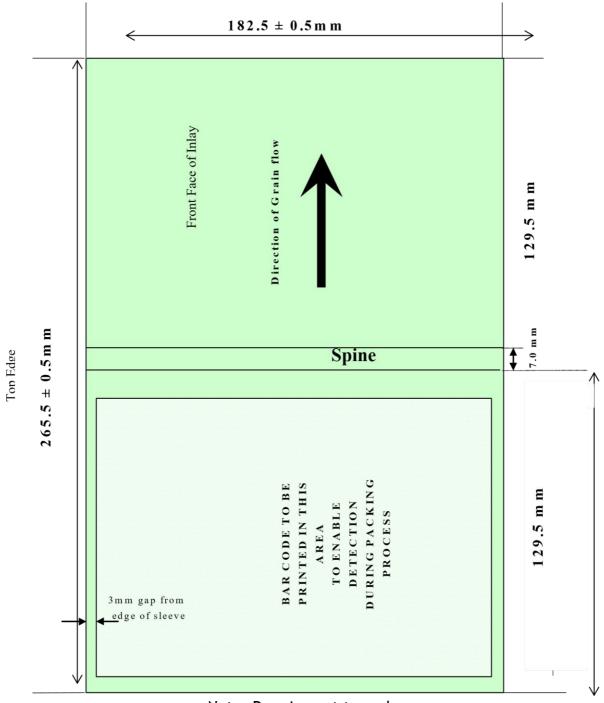


14mm Standard Single DVD Soft Box - Sleeve/Inlay





7mm Thin DVD Soft Box - Sleeve/Inlay



Note: Drawing not to scale

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Material:

Paper Stock:

 Type: Wood free art paper coated on both sides. High Gloss finish is not acceptable for automated packing

• Weight: 115 - 190 gsm

Barcode Format:

It is the symbol producers' responsibility to ensure that barcodes will scan.

 Border dimensions for barcodes acceptable to enable detection on automated inline barcode scanners



b a c

a: 25 minimum up to 45 mm maximum

b: greater than 4 mmc: greater than 4 mm

- Bar code height: minimum of 16mm
- Bar code width: minimum of 25mm
- The UPC barcode is printed within a white box measuring a minimum of 33 mm by 22 mm. The left and right hand side borders must not be infringed by text or other art work.
- The Quiet Zone i.e. A clear space (Border) with no dark marks preceding the start character of a bar code symbol and following the stop character must be greater than 4mm
- Barcodes are to be printed in picket fence orientation when the packaged unit is in vertical position.

Barcode Placement:

- Visible on the outside back of inlay wrap, the barcode symbol should be printed at less 3 mm away from any seams or fold.
- The bar code must be printed on the back face of the DVD sleeve to ensure automatic inline detection during packaging.