

## STANDARD JEWEL BOX

Europe

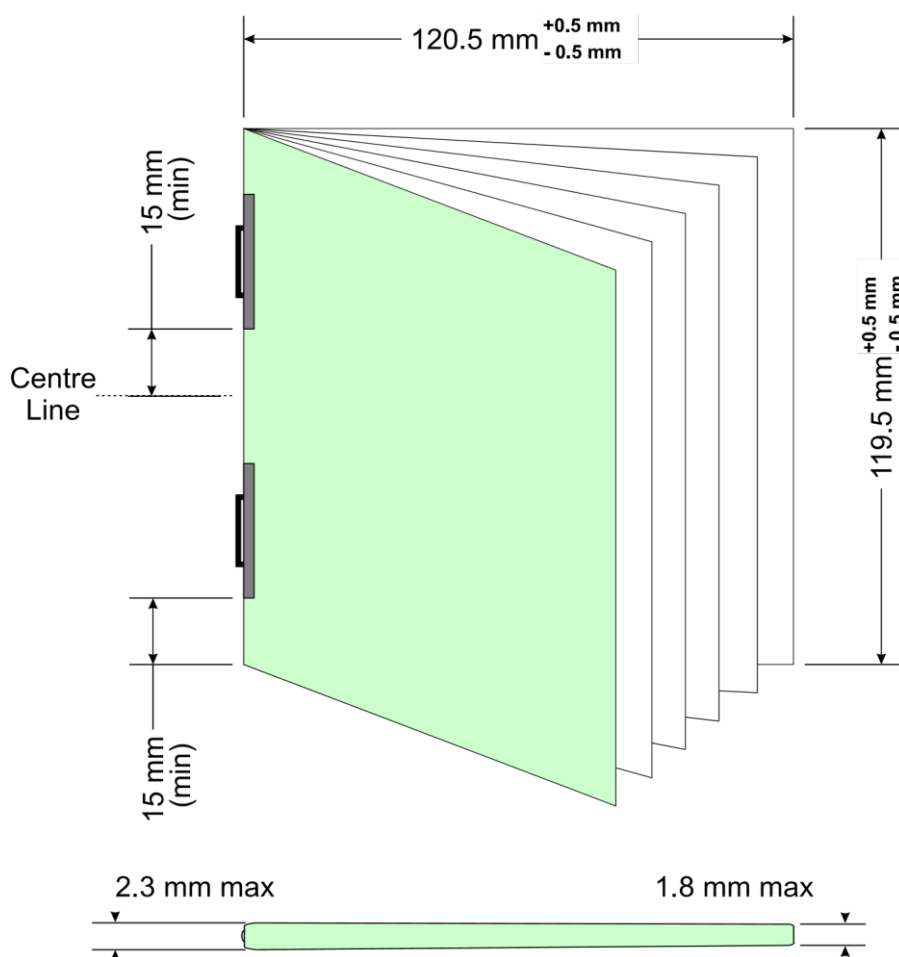
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EDS014

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### Standard Jewel Box - Booklet



### Notes

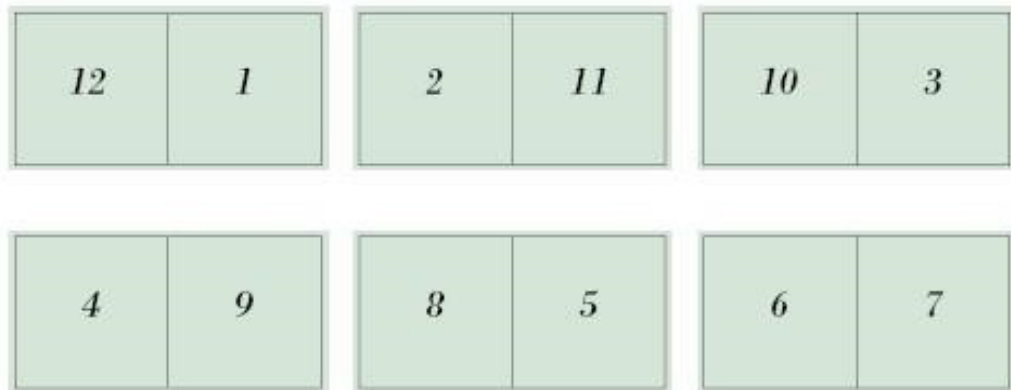
- Length  $120.5 \pm 0.5$ mm. Height  $119.5 \pm 0.5$ mm
- Staple position: minimum of 15mm from edge and 15mm from centre. Wire staples must be on spine, not front or back facing.
- Thickness at spine 2.3mm max. Thickness at end 1.8mm max.
- Parallelism and squareness of all sides must be better than 0.2mm.
- Booklets must be received folded and flat without distortion.
- Single sheets booklets must conform to the length and height dimensions s standard booklet

- Second insert      Length  $120.5 \pm 0.5\text{mm}$  Height  $119.5 \pm 0.5\text{mm}$   
Third insert Length  $110.0 \pm 0.5\text{mm}$  Height  $110.0 \pm 0.5\text{mm}$   
Fourth insert      Length  $110.0 \pm 0.5\text{mm}$  Height  $110.0 \pm 0.5\text{mm}$  Fifth insert  
Length  $120.0 \pm 0.5\text{mm}$  Height  $118.5 \pm 0.5\text{mm}$

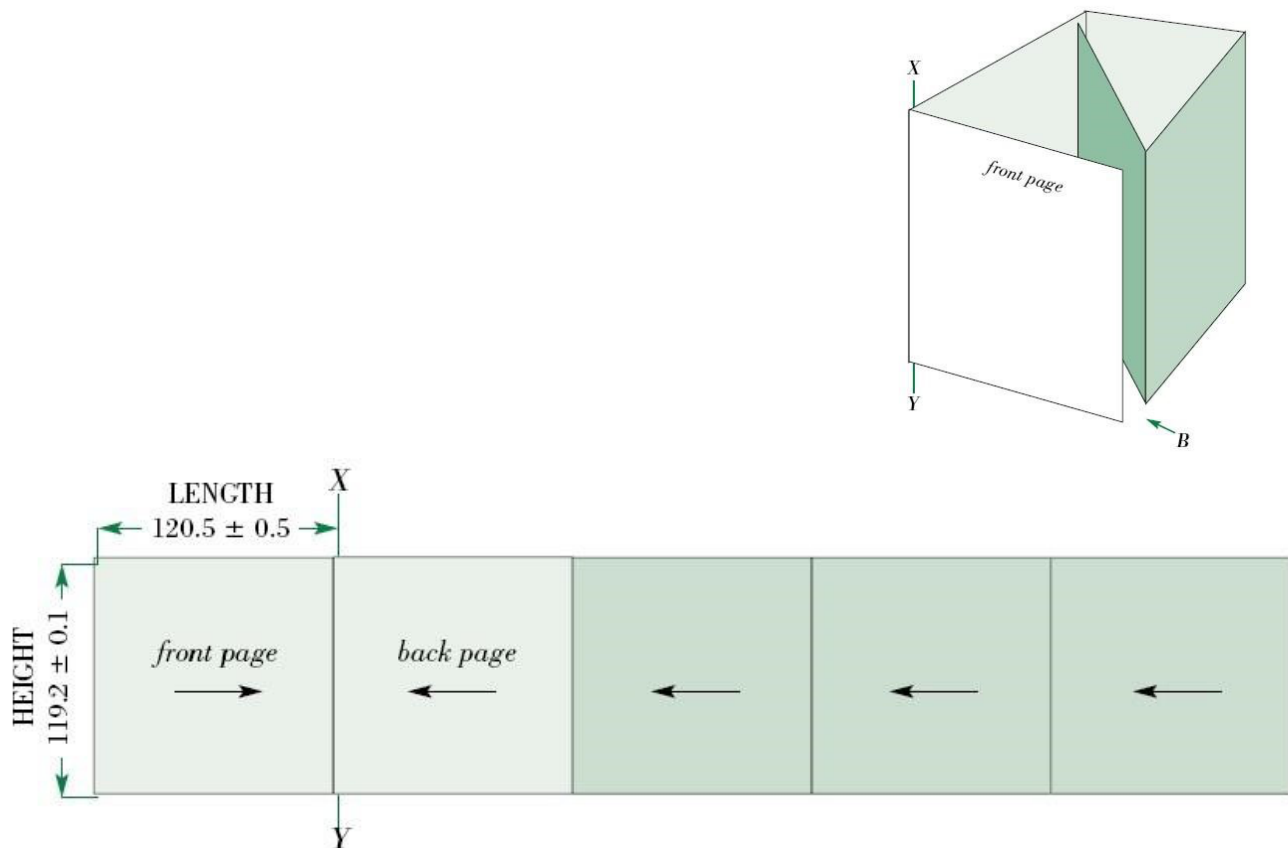
NOTE: A fifth insert is packed as an external sheet on base of case with overwrap.

- Material: wood free art paper 135 to 185 g/m<sup>2</sup> coated both sides. Paper should be non-porous.  
High gloss papers will not machine pack.  
Paper grade for single sheet booklets must be a minimum of 170g.

## Example layout for 12pp booklet



## Requirements for folded booklets



### Notes:

1. Length of folded booklet  $120.5 \pm 0.5$  mm.
2. Height of folded booklet  $119.2 \pm 0.1$  mm.
3. *B*; opening at this side only.
4. Spine folded along *X* - *Y*.
5. Material: wood free art paper 135 to 185g/m<sup>2</sup> coated both sides.  
Paper should be non-porous.
- High gloss papers will not machine pack.
6. Concertina and gatefold type booklets will not machine pack.