

NA-DVD-O-Sleeve 14mm DATE: Nov. 2019 FORM: F030647 REV: H PAGE: 1 OF 2

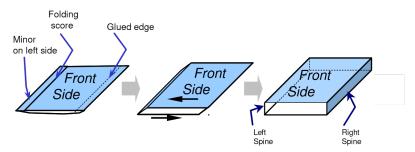
DVD O-Sleeve with UPC Cut Out for Standard 14mm Cases:

The following specifications are provided to ensure the required consistency to run efficiently in Conectiv's automated equipment with minimal setup and adjustment changes. Materials which do not conform to the specifications set forth in these instructions may be considered workable parts, but are subject to additional packaging charges and/or extended delivery times.

Examples of Non-Conforming O-Sleeves Include:

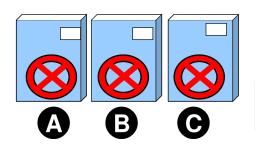
- Any O-Sleeve received with embossed art or text.
- Any O-Sleeve received with "Minor on Right" side. The Illustration below shows the proper way the O-Sleeve should be supplied.
- Any O-Sleeve that incorporates a lenticular 3D type onsert or laminate.
- Windows and cut outs of dimensions and or position other than those shown in the specification for the UPC label.
- Any O-Sleeve received that is not within the published specifications, this pertains to material (ex. Plastic), critical dimensions, and UPC window location.
- Any O-Sleeve received where the fold score lines are not consistent or not well-defined, allowing the sleeve to fold incorrectly.
- Any O-Sleeve with a cutout on the Front.
- Any O-Sleeve with a Door Flap.

Proper Layout:



Note: Glue edge must be on right side as shown.

Suggested areas to stay away from:



- A.) UPC Window directly against right spine.
- B.) UPC Window too close to right spine.
- C.) UPC Window too close to top edge.

These are subject to Evaluation as they create higher scrap rates.



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Dimensional Requirements:

The O-Sleeve UPC Cut Out Window dimensions as shown in the illustration to the right apply to all standard DVD O-Sleeves.

O-Sleeve Paper Stock & Packaging:

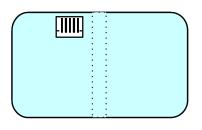
- 0.016" or 0.018" SBS (SBS=Solid Bleached Sulfate)
- Pre-Broken
- Packed in same orientation
- Full Carton Weight not to exceed 30 lbs.

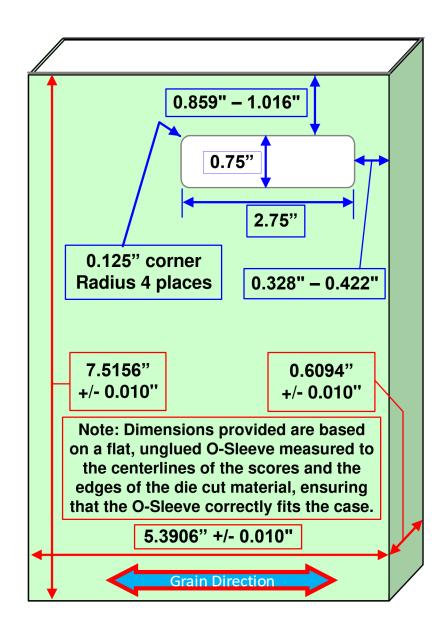
Finish:

UV or Aqueous acceptable

UPC on Wrap:

Reference Conectiv Specification F030367 for location & size requirement of UPC on wrap to ensure it conforms with O-Sleeve Cut Out location.





Back Side of O-Sleeve Finished Product Shown for Dimensions Only, refer to Page 1 for proper folding.

Note: Drawing Not To Scale